

NORMA PI – 45 (Integrated Rotary Table)



Delivery: **March 2025**

Serial No.: **625242**



TECHNICAL FEATURES

Control unit	HEIDENHAIN TNC 640 HSCI 19"
Table dimensions (mm)	4.800 x 1.250
Traverses (mm)	X = 4.500, Z= 2.000, Y =1.500
Integrated Rotary Table	Ø 1.200 mm (Right position facing the machine)

MILLING HEAD UAD (Auto-indexed milling head)



Tool Taper	ISO 50 BIG PLUS
B axis indexing	0.02°
C axis indexing	0.02°
Max. Speed (S1)	6.000 rpm
Max. Torque (S1)	990 Nm
Max. Power (S1)	33 Kw
Clamping force	22.000 Kg.
Tool clamping force	2.500 Kg.

ACCESSORIES

- 1 Rear chip conveyor
- Coolant through spindle : 17 bar int + 17 bar ext. (2 pumps)
- Coolant tank 1,000 L
- CE Splash-guard
- ATC 40, horizontal & vertical change
- Handheld HR 510
- Coolant gun

STANDARD EQUIPMENT

- AFC CORREA cycle
- CORREA's Teleservice
- Air conditioned electrical cabinet
- Internal + external air flow through the tool
- Ethernet socket in the electrical cabinet
- Anchoring elements